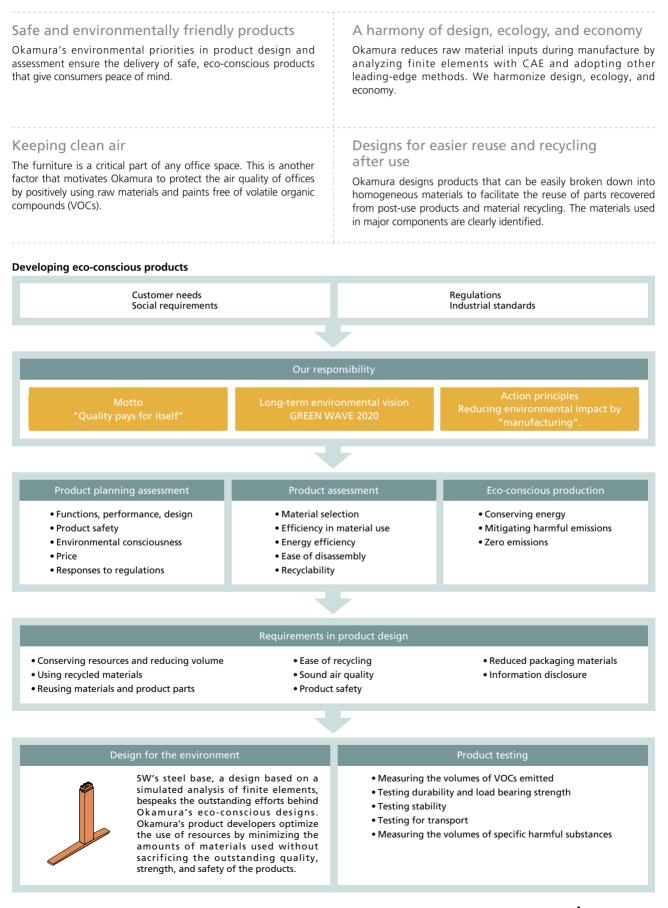


Environmental Data Sheet

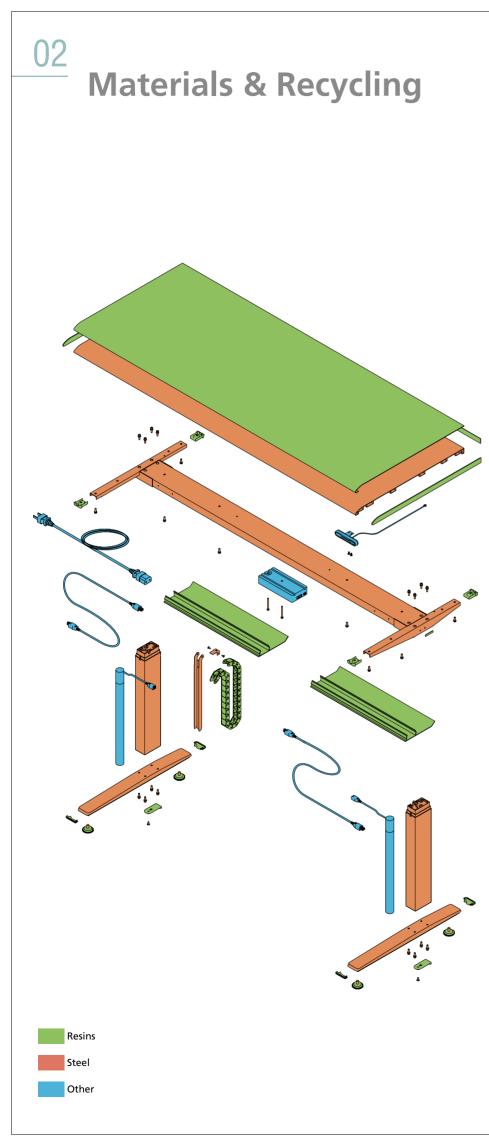
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### **Eco-Conscious Products**



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### Total control of every material used

Okamura collects thorough information on the materials, surface finishing methods, and other aspects of the parts used in its products, from the main components of its office equipment to individual screws. Detailed data on materials are provided upon request.

Recycled materials: **Z3**%

Recycled materials are used in steel and resins quality parts. These materials make up about 23% by product weight.

### **Recyclability:**

With future recyclability firmly in mind during the design stage, we use homogeneous materials as much as possible. After use, our products can be collected and disassembled into homogeneous materials.

#### Resins

Polyamide resins is used to ensure recycling in the future. Resins recovered after use are reprocessed and reused by resin manufactures. Okamura is an active user of recycled resins for its products.

#### Steel

Steelmakers use recovered steel to produce new steel. Steelmaking with recovered steel consumes 75% less energy than steelmaking from iron ore.



Indicating materials Okamura indicates the materials used to facilitate recycling after use.

## **Reducing Chemicals**

### **GREENGUARD** certificated

GREENGUARD is an indoor environment air quality standards used to certify products with low chemical emissions for the protection of interior environments. Certification is granted only to products that pass the pollutant emissions testing conducted in process-controlled dynamic environmental chambers following test protocols developed by Air Quality Sciences, Inc. The test protocols comply with ASTM, U.S. EPA, LEED, and BIFMA standards and requirements. SW received GREENGUARD certification in June 2015.

### Reducing VOCs to safeguard health

Okamura minimizes the use of formaldehyde, toluene, xylene, and other VOCs, which can result in sick building syndrome and allergic dermatitis. Environmental load can be reduced while achieving outstanding comfort and strength.

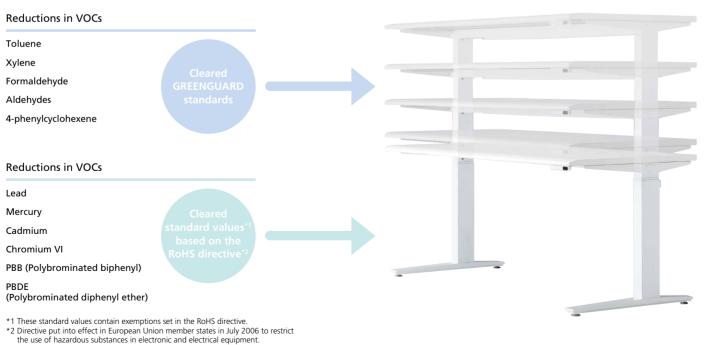


#### **GREENGUARD** Emission Criteria

Emission Types	Measure
Individual VOCs	<0.1TLV
Formaldehyde	<0.025ppm (<0.03mg/m3)
4-phenylcyclohexene	<0.0033mg/m3
Total VOCs	<0.25mg/m3
Total aldehydes	<0.05ppm

### Minimizing environmental load

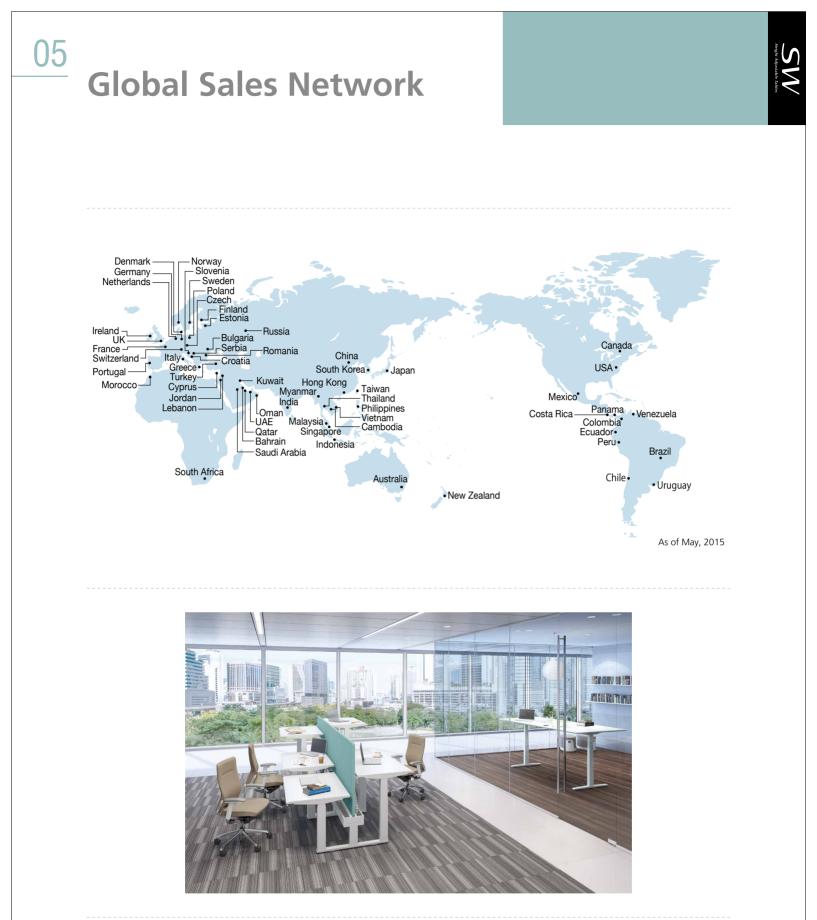
Amid calls to limit the use of the earth's resources, the reuse and recycling of post-use products are now a global agenda. To ensure safe and sure progress in recycling, manufacturers must limit the use of substances with environmental loads. The latest round of enhancements in the regulatory framework started with the European Parliament's Restriction of Hazardous Substances (RoHS) directive. Though office furniture is not currently included among the targets of this regime, Okamura is working to reduce substances with environmental impacts in response to customer demand and in anticipation of future legislation.



## 04

# **LEED Credit Summary**

Program	Category	Item		Contribution	Point of contribution
LEED 2009 for Commercial Interiors	Materials & Resources	MR 3.2	Resource Reuse	This product(SW) is designed to be refurbished and easy replace- ment. And it can be used any longer by having proper maintenance. Product can contribute to this point by reusing. In Japan, Okamura has a service network by its subsidiary, Okamura Support and Service.	1
		MR 4	Recycled content	23.1%(1/2Pre-Consumer:1.4%, Post-Consumer:22.4%)	1-2
		MR 5	Regional materials	Assembled in Higashiosaka city,Osaka,Japan. Please contact us in case of the delivery outside of Japan.	1-2
	Indoor Environmental Quality	IEQ 8.1	Daylight and Views-Daylight	A part of low partition items to help achieve these points (depending on the height).	1-2
		IEQ 8.2	Daylight and Views-Views for Seated Spaces	A part of low partition items to help achieve this point (depending on the height).	1
LEED 2009 for New Construc- tion and Major Renovations	Materials & Resources	MR 3	Material Reuse	This product(SW) is designed to be refurbished and easy replace- ment. And it can be used any longer by having proper maintenance. Product can contribute to this point by reusing. In Japan, Okamura has a service network by its subsidiary, Okamura Support and Service.	1-2
		MR 4	Recycled content	23.1%(1/2Pre-Consumer:1.4%, Post-Consumer:22.4%)	1-2
	Indoor Environmental Quality	IEQ 8.1	Daylight and Views-Daylight	A part of low partition items to help achieve this point (depending on the height).	1
		IEQ 8.2	Daylight and Views-Views for Seated Spaces	A part of low partition items to help achieve this point (depending on the height).	1
LEED 2009 for Existing Buildings, Operations and Maintenance	-	MR 1	Sustainable Purchasing-Ongoing Consumables		1
		MR 2	Sustainable Purchasing-Durable Goods	23.1%(1/2Pre-Consumer:1.4%, Post-Consumer:22.4%)	1-2
		IEQ 2.4	Daylight and Views	A part of low partition items to help achieve this point (depending on the height).	1



For inquiries and consultation requests:

Visit the Okamura website for the latest updates on Okamura products. http://www.okamura.jp/

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